



- 1.) Use 3/8" ϕ end mill to create hole, machine neck of filler tube for snug fit (leaving threads unmodified).
- 2.) Cap and Filler Neck are made from standard brass home lighting hardware (modified as shown).
- 3.) Soft solder mating parts.

				125 ✓	$\pm .015$	$\pm .005$	$\pm 30'$	POLISH	BRASS	6/1/2006	2:1	A	NAME
				SURFACES	2 PLC DEC	3 PLC DEC	ANGLES			DATE	SCALE		1 OF 1
REV	DESCRIPTION	BY	DATE	TOLERANCE UNLESS OTHERWISE NOTED				FINISH	MATERIAL	DETAILER	SHEET NO.		SIZE