



ONE REQUIRED--STEEL

RUPNOW MACHINE AND AUTOMATION DESIGN
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UNLESS OTHERWISE SPECIFIED				MATERIAL:	DESIGNED BY:	PART DESCRIPTION				
UNITS:	INCHES	TOLERANCES		HARDNESS:	DRAWN BY:	BRIAN RUPNOW				
ROUGHNESS, Ra:	63 MICROINCHES	FRACTIONS ± 1/32	0. ± .05	COATING:						
REMOVE ALL SHARP EDGES		0.0 ± .03	0.00 ± .01	CUSTOMER:						
THIRD ANGLE PROJECTION		0.0000 ± .005 UNLESS MARKED THEN ± .0005				PART NUMBER				
		ANGULAR TOLERANCES ± 0°15'				JAG THROTTLE BARREL				
SIZE	SCALE	MASS	JOB NO.	QTY	LAST REV	DATE PRINTED	SHEET 1 OF 1			
B	4:1			1	0	04/07/2014				