


BRASS

KNURL

THREAD #10-40 FULL LENGTH

RUPNOW MACHINE AND AUTOMATION DESIGN 1095 CARSON ROAD BARRIE, ONT. L4M4S5 Tel: (705) 734-6271 Fax: (705) 734-6271 EMAIL brupnow@rogers.com	UNLESS OTHERWISE SPECIFIED				MATERIAL:		DESIGNED BY:		PART DESCRIPTION					
	UNITS:	INCHES	TOLERANCES		HARDNESS:		DRAWN BY:	BRIAN RUPNOW						
	ROUGHNESS, Ra:	63 MICROINCHES	FRACTIONS ± 1/32	0. ±.05	COATING:				PART NUMBER JAG NEEDLE VALVE-ORIGINAL DESIGN					
	REMOVE ALL SHARP EDGES		0.0 ±.03	0.00 ±.01	CUSTOMER:									
	THIRD ANGLE PROJECTION		0.0000 ±.005 UNLESS MARKED THEN ±.0005											
			ANGULAR TOLERANCES ±0°15'											
							SIZE B	SCALE 4:1	MASS	JOB NO.	QTY 1	LAST REV 0	DATE PRINTED 04/07/2014	SHEET 1 OF 1