

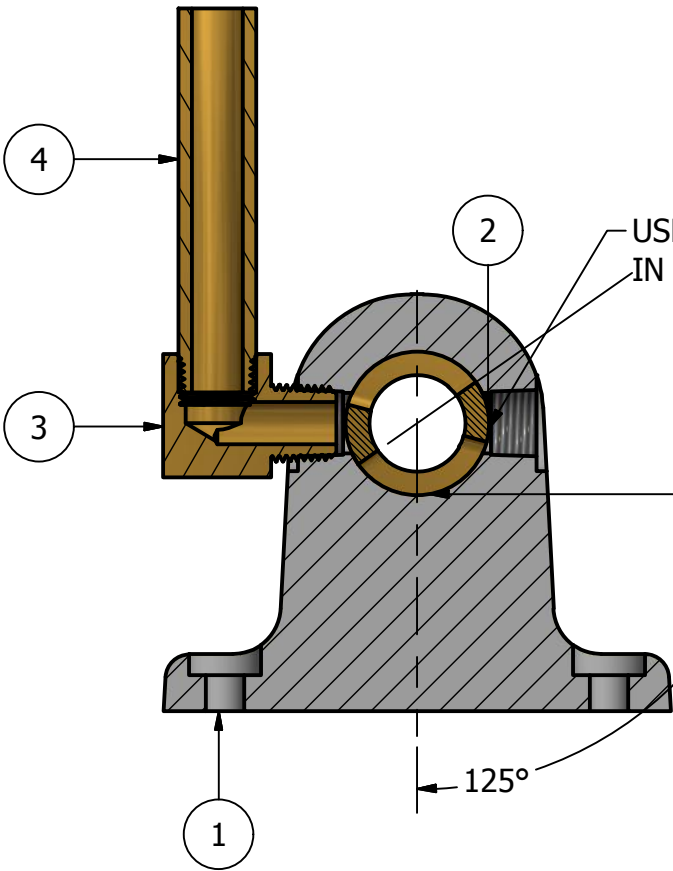
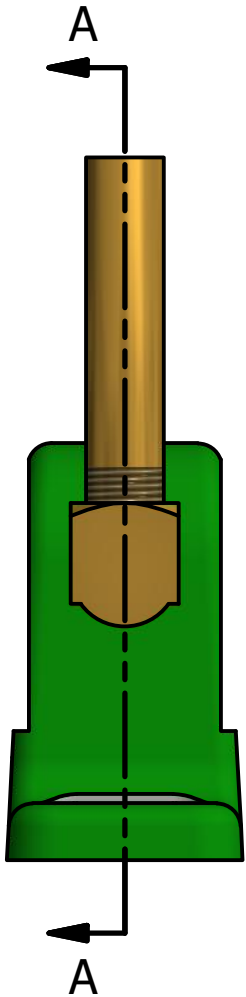
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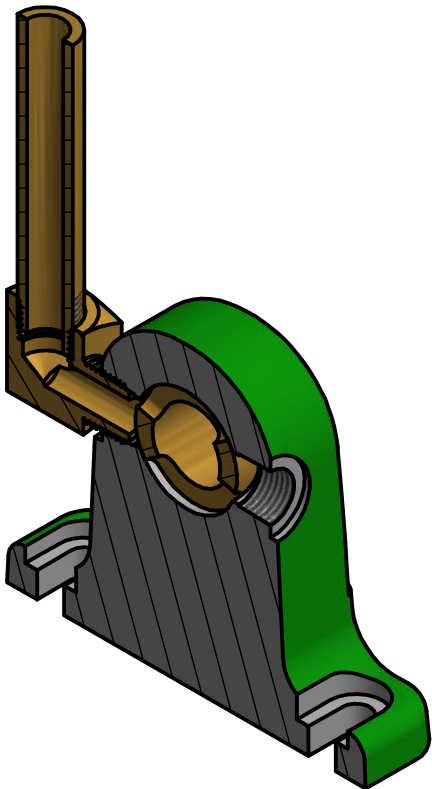
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	AXLE SUPPORT BEARING	MATERIAL: CAST ALUMINUM
2	1	Axle Bearing	MATERIAL: BRONZE OILITE BEARING (McM 6391K225)
3	1	Elbow, 90 Deg, Street, Brass, 1_8	McMaster Carr 50785K410
4	1	Pipe Nipple	1/8" NPT PIPE, BRASS. 2" LONG. THREADED ONE END



USE LOCTITE TO HOLD BEARING  
IN PLACE IF PRESS FIT IS INSUFFICIENT

NOTE ORIENTATION  
OF BEARING SLOTS

ADJUST ROTATIONAL POSITION  
OF BEARING FOR ADJUST ENGINE  
TIMING



DRAWN Rob	5/24/2020	Chirico Engine Works		
CHECKED				
QA		MAIN BEARING ASSEMBLY		
MFG				
APPROVED				
		SIZE B	DWG NO Assy - Main Bearing	REV
		SCALE	SHEET 1 OF 1	

4

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