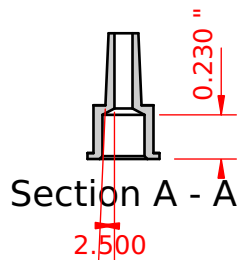
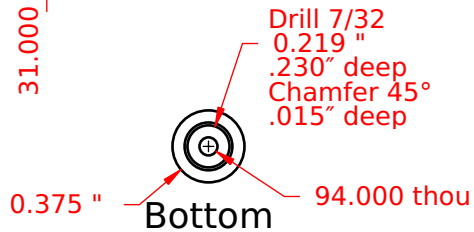
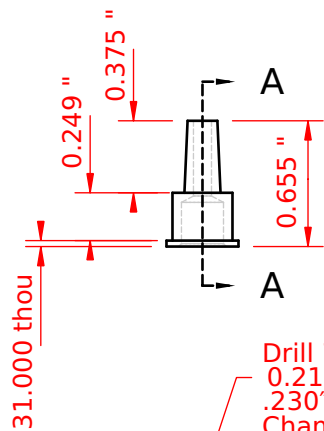
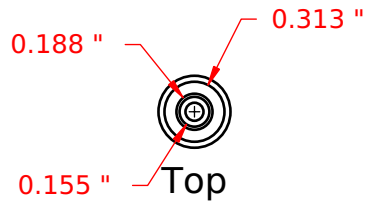


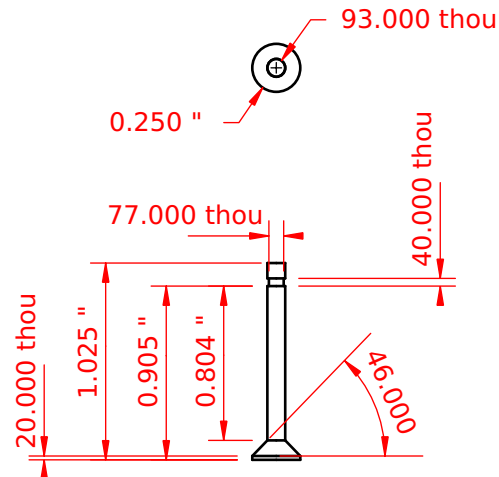
## Valve Guides

brass / bronze  
2 pieces



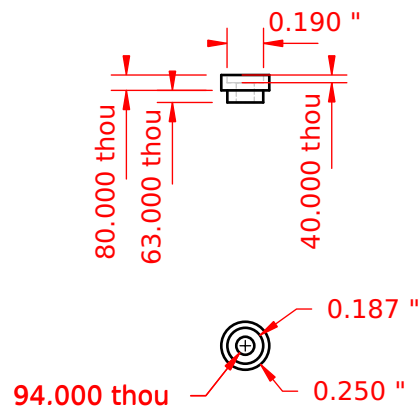
## Valves

mild steel / stainless / tool steel  
2 pieces

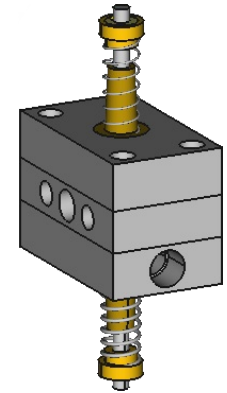


## Spring Retainers

mild steel / brass  
2 pieces

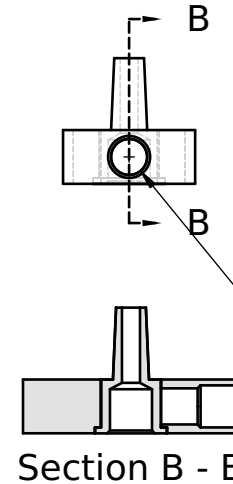


# Valves & Guides

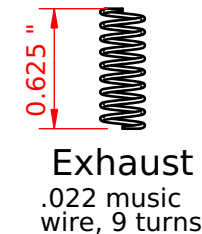


## Assembly Detail

Light press / Loctite (tm)  
valve guide into valve  
block piece. Drill 3/16  
0.188 " through .219" hole in block,  
through valve guide, to  
center of bore.

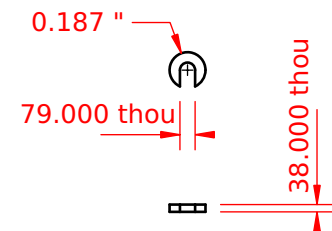


## Springs



## Retainer Clips

mild steel / brass  
2 pieces



Designed by Andrew H. Wakefield	Scale 1:1	Default Dim. +/- .001"	Title Steel Webster	Sheet 10	Revision 1.5	Date 2/1/2020
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