

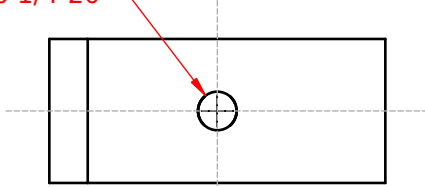
D

C

B

A

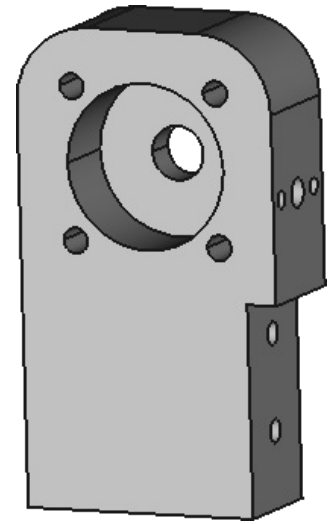
Drill #7  
0.201 "  
1" deep  
Tap 1/4-20



Bottom

# Head

mild steel / aluminum



3

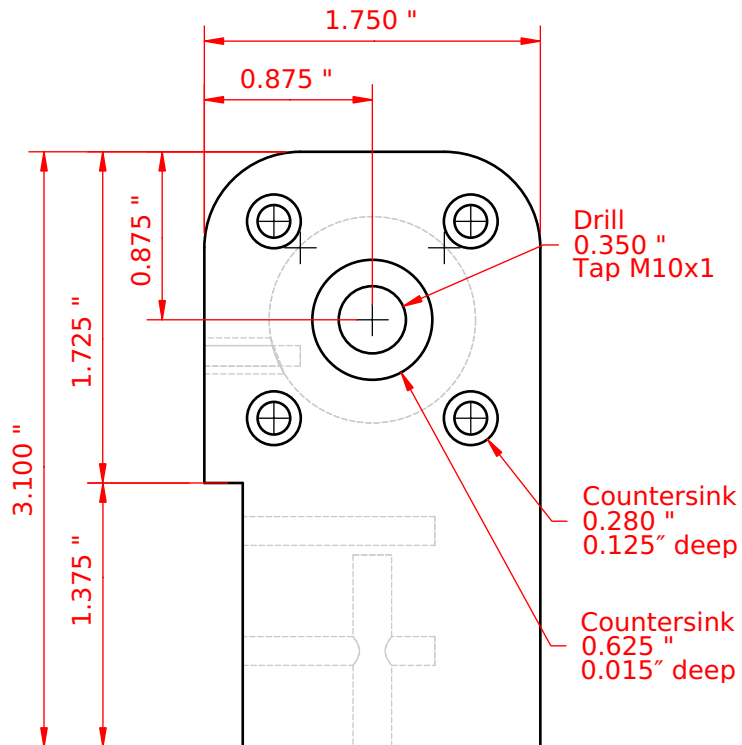
3

2

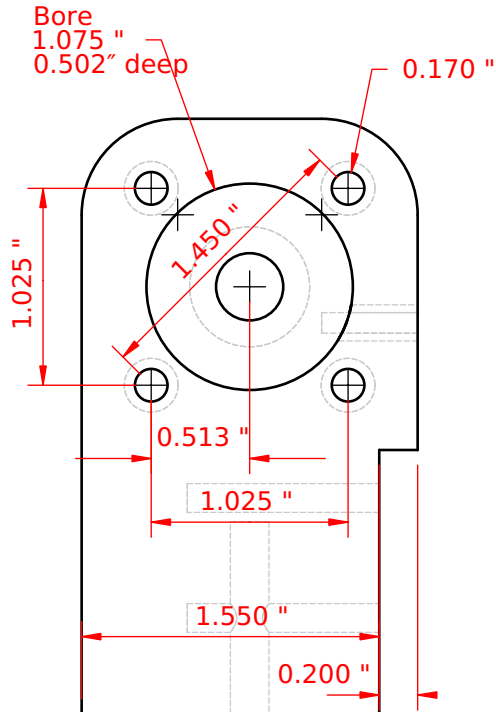
2

1

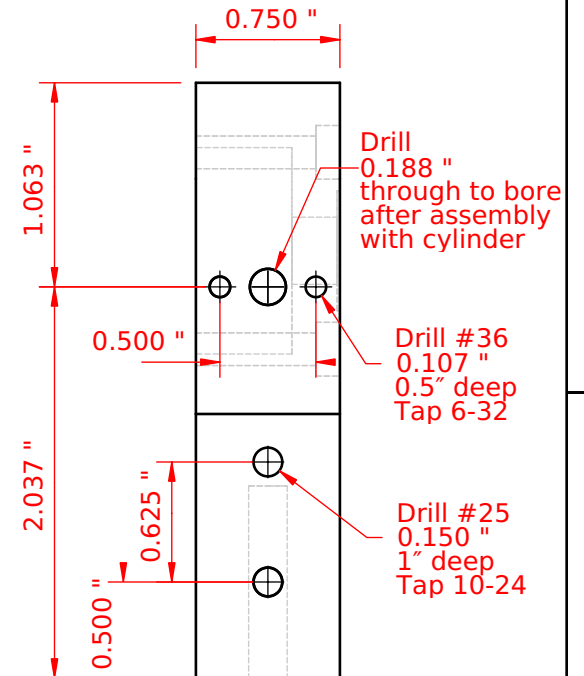
1



Outer (plug) face



Inner (cylinder) face



Valve side

Designed by Andrew H. Wakefield	Scale 1:1	Default Dim. +/- .001"	Title Steel Webster	Sheet 6	Revision 1	Date 1/25/2020
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D

C

B

A